

Purchase Order Receipt Listing

Monday, July 03, 2017 2:47:17 PM

All Vendors PO ID PO36689 Receipt Dates from 7/3/2017 to 7/3/2017 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date/ Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID	Vendor Name	VC-MET002	Metaux Solutions								
PO36689	2	M304TS0750W049 f			6/29/2017	7/3/2017	300.0000 ✓	\$2.93	0.0000	0	\$878.48
CAD	No	304 SQ Take 100 51 f .75x.75x.049W ml37934		300.0000 PLOU01			\$878.48	0.0000	0		

Total Received Quantity:
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$878.49
 Total Balance Due Quantity: 0.0000

Shipping Order 29/06/2017

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 Tel.: 450 641-3330

Order : 126407
Reference : 36689
Ship : PICK UP / PICK UP

Customer: 6323336

Ship To

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
SSQT34340494	304 SQ TUBE .750 X .049 WALL 15 x 20' ake40273	300	300	0

SHIP JOURNEY COLLECT

595

AMD 29-06-17

Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____

Kingmaker Steel Co., Inc.

Stainless Steel Tube and Pipe

133 Belmont Drive, Somerset, NJ 08873-1203

Tel.: (732) 302-1800, Fax: (732) 302-1822

Date: 6/20/2017

Material Certification

Invoice No: KM2017/1426

ISO 9001:2015

Purchase P008120

ISO 14001:2004

Order No:

EN 10204/3.1B

Sold To:

Ship To:

CEK2000

Stainless Steel T.I.G. Welded Tubing.

Country of Melt: Taiwan, Country of Origin: Taiwan.

Item	Description	Heat No.	Finish	Specification	Grade
1:	3/4" SQ X 0.049"W X 20'	AKE040279AS	MF	ASTM A554-16	MT-304
2:		5 9-89			
3:					
4:					
5:					

CHEMICAL PROPERTIES

	C	Si	Mn	P	S	Cr	Ni	Mo	N	Cu
1:	.040	.510	1.08	.029	.014	18.10	8.14			
2:										
3:										
4:										
5:										

MECHANICAL PROPERTIES

	Tensile (N/mm ²)	Yield (N/mm ²)	Elong. (%)	Hardness (HRB)	Flattening	Hydrostatic	Eddy Current
1:	673.00	235.00	46.00	82.80			
2:							
3:							
4:							
5:							

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE INACCORDANCE WITH ASTM A240.

Page: 1/1

Carrie Wang

Authorized Signature

6/20/2017

Date

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304T50.750W049
 DATE: JUL 06 2017

PO / BATCH NO.: P036689/1137934

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 300'
 QUANTITY INSPECTED: 300'
 QUANTITY REJECTED: &

THICKNESS ORDERED: .049
 THICKNESS RECEIVED: .051
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>ASm A554</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>H# AKE040273</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>5</u> <u>Bgs</u>	SIGNED OFF BY: _____
DATE: <u>JUL 06 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

PART NUMBER: M304TS|A.AAA|W|TTT
|WIDTH| |WALL|

WHERE: A.AAA = WIDTH IN INCHES
TTT = WALL THICKNESS IN INCHES

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED
2014-05-26
[Signature]

REV.	DESCRIPTION	BY	DATE
DS	D	D	14.06.20
DB	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL. SPECIFICATION (SEE NCR14-3818)	AJS	08.10.18
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH.	AJS	08.08.28
B	REASON: SPEC ADDED FOR 1/2" TUBING DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR 08-045 FOR DETAILS).	DS	01.06.08
A	NEW ISSUE		

DESIGN	DS	D	A
DRAWN	DB	HAWTHORPE, ONTARIO, CANADA	DART AEROSPACE LTD
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	N304TS	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	304/316 SQUARE TUBING	NONE
DATE	14.05.20		

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36689**

Purchase Order Date 6/14/2017

PO Print Date 6/14/2017

Page Number 1 of 2

Order From :
METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIHER EST
LONGUEUIL, QC J4N 1L7
CA

VC-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 558 8858

Ship To Contact
Ship To Phone
Ship Via: Journey Freight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	6/20/2017 Yes 6/20/2017	80.00 f	g4.	\$4.25	\$340.00

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

2	M304TS0.750W.049	304 SQ Tube .75x.75x.049W	6/20/2017 Yes 6/20/2017	500.00 f	Line Total: \$3.80	\$1,900.00
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MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING
AS PER ASTM A554 MILL FINISH
OR
AS PER ASTM A269 MILL FINISH

Rec'd 200X SP17-6-19
Rec'd 300X SP17-7-3.

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36689

Purchase Order Date 6/14/2017

PO Print Date 6/14/2017

Page Number 2 of 2

Order From :
METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIERS EST
LONGUEUIL, QC J4N 1L7
CA

VC-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 558 8858

Ship To Contact
Ship To Phone
Ship Via: Journey Freight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

3	71401-45	PROCUREMENT QUALITY CLAUSES	6/20/2017	1.00 ✓	\$0.00	\$0.00
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No
6/20/2017

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

SP1416-19

Line Total: \$0.00

PO Total: \$2,240.00

CLB

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 6/14/2017